#### **Research Direction and Overview**



#### **Objective of the Research**

Commercial production of biodegradable films for packaging applications

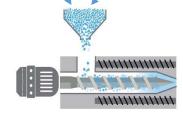




# Additives Bio-polymers (Plasticizers, Fillers)



- -Extrusion
- -Injection Molding
- -Extrusion Blown films

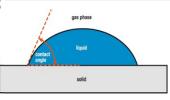


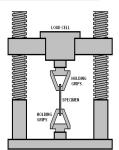


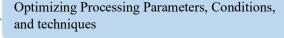


### **Target properties for Packaging** applications and their Characterization

- Mechanical Strength (TS, EB, YM)
- Barrier Properties (OTR, WVTR, CO<sub>2</sub>TR)
- Hydrophobicity
- Degradability







Incorporation of additives like Plasticizers, fillers and blending with suitable bio-polymers

Multilayered films with other biopolymers could also provide enhanced Barrier properties





## Possible Outcomes and Advantages of this Research

- -Degradable and environmentally benign films
- -Safe for food contact applications
- -Can get degraded by normal soil burial (mitigating littering problems)
- -Low cost compared to non-scalable and costly solvent casting method
- -Less disposal problems compared to commercial packaging films



With this Green Initiative of Commercializing Biodegradable plastics with cost-effective prices, a positive change can be brought in society and Nation that can be beneficial for all the living species on planet and environment, and hereby contributing to 'Swacch Bharat Mission' and 'Atmanirbhar Bharat'.

